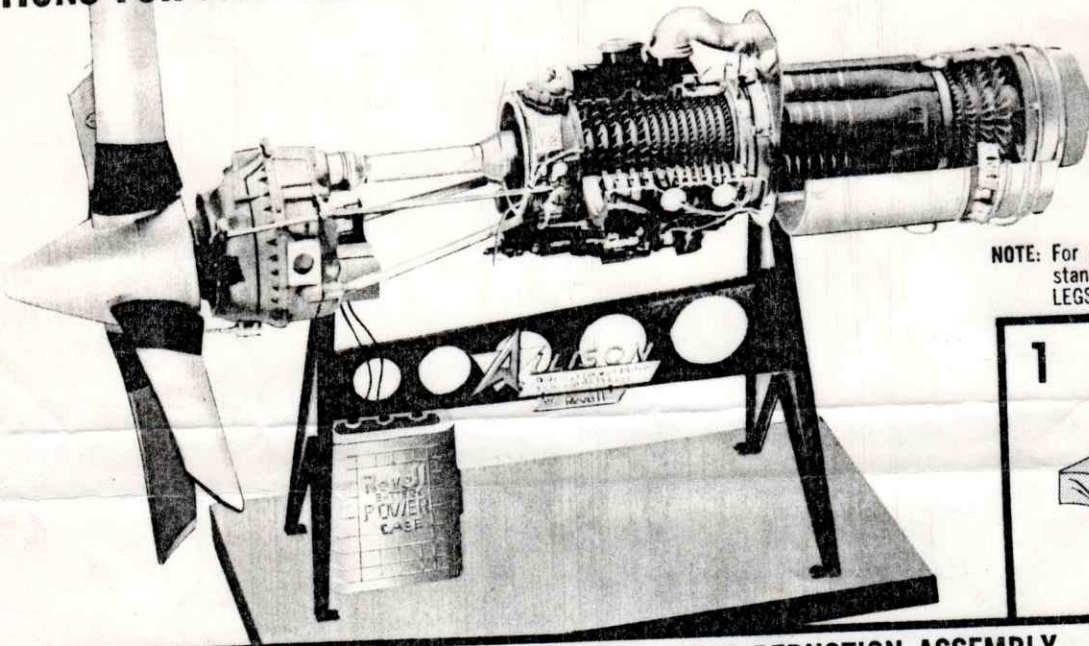
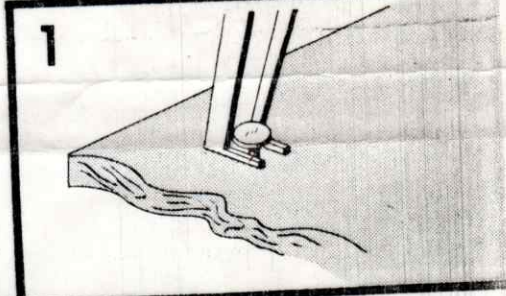


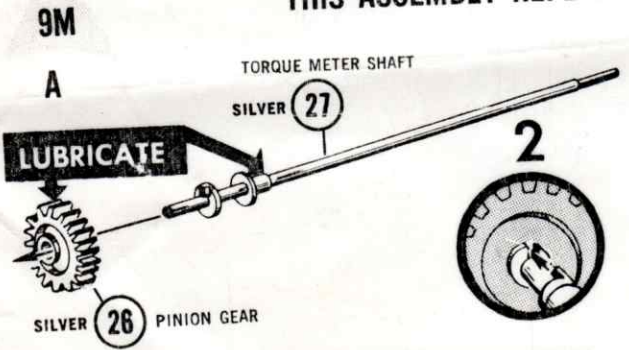
READ THIS FIRST!! FOLLOW STEPS OF YOUR MAIN INSTRUCTION SHEET, ASSEMBLIES 1 THRU 8 ONLY, NOW PROCEED WITH THESE EASY-TO-FOLLOW INSTRUCTIONS FOR MOTORIZING YOUR ALLISON ENGINE.



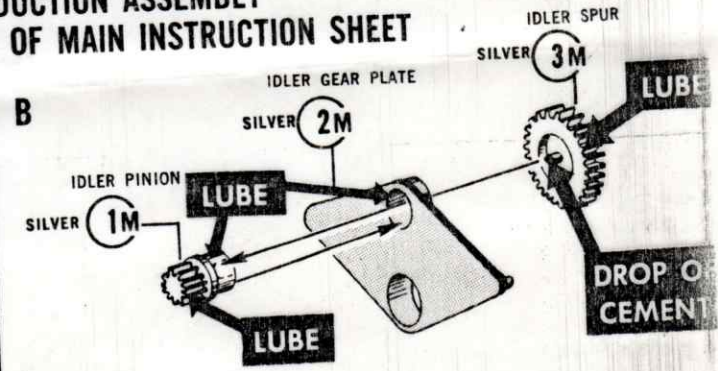
NOTE: For best results we suggest that you mount your stand on a wooden base 5" wide by 9" long. Hook LEGS under tacks, as shown in Small Drawing 1



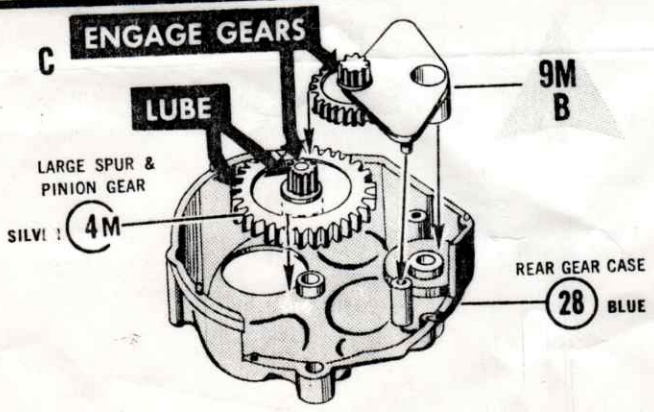
MOTORIZED GEAR REDUCTION ASSEMBLY
THIS ASSEMBLY REPLACES PART 9 OF MAIN INSTRUCTION SHEET



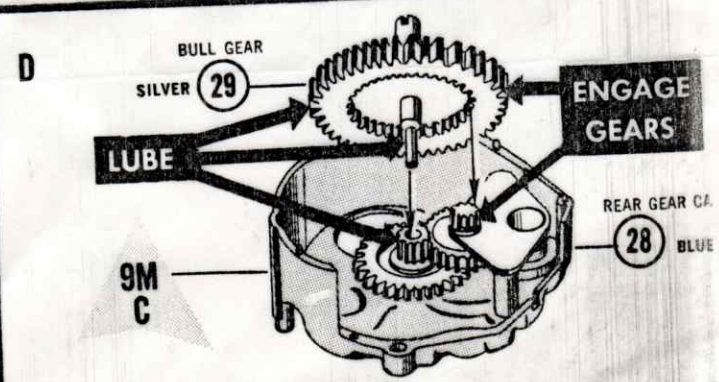
Cement 26 onto 27, locating as shown in Small Drawing 2. Lubricate at all points shown and set aside to dry.



LUBRICATE AT ALL POINTS SHOWN
Place, DO NOT CEMENT 1M into 2M. Place a drop of cement on pin 3M. Press pin on 3M into 1M.



LUBRICATE AT ALL POINTS SHOWN
Place, DO NOT CEMENT 4M into part 28. Cement Assembly 9M-B into place in part 28. Be sure large gear on Assembly 9M-B engages into small gear on part 4M.



LUBRICATE AT ALL POINTS SHOWN
Place, DO NOT CEMENT, part 29 into Assembly 9M-C. Be sure small gear engages into inner gear on part 29, as shown. DO NOT SET THIS ASSEMBLY. Proceed to Assembly 9 of Main Instruction Sheet. Turn part 27 slowly, see that all gears are engaging properly. NOTE: DISCARD part 3 of Assembly 12, because your Motor will replace this part. CONTINUE ASSEMBLIES 10 THRU 37.

SEE OPPOSITE SIDE FOR POWER PACK ASSEMBLY